

SPECIES		GRADING RULES	
Red Oak (RO) & White Oak (WO) 1 strip		Our Grading Requirement	
	<i>Select</i>		
	Blue stain	: Not allowed.	
	Black / coke / mineral streak	: Not allowed.	
	Dead / split knot	: Not allowed.	
	Group knot	: Not allowed.	
	Sound knot	: limited to 1 or 2 per plank, max 10mm	
	Pin / worm hole	: Not allowed.	
	Sapwood	: Not allowed.	
	Sticker / water mark	: Not allowed.	
	Colors	: Color contrast is not allowed.	
	<i>Prima</i>		
	Blue stain	: Not allowed.	
	Black / coke / mineral streak	: Maximum 2 mm x 60 mm, 1 black / coke / mineral streak / per plank.	
	Dead / split knot	: limited to 1 or 2 per plank, max 10mm	
	Group knot	: Maximum 1 group / per plank	
	Sound knot	: limited to 1 or 2 per plank, max 10mm	
	Pin / worm hole	: Not allowed.	
	Sapwood	: Maximum 10% width of raw material and 60% length of the plank. Equalising stained.	
	Sticker / water mark	: Not allowed.	
	Colors	: Color contrast is not allowed.	
	<i>Classic/Ayala</i>		
	Blue stain	: Not allowed.	
	Black / coke / mineral streak	: Maximum 2 mm x 60 mm, 1 black / coke / mineral streak / per plank.	
	Dead / split knot	: limited to 1 or 2 per plank, max 20mm	
	Group knot	: Maximum 1 group / per plank	
	Sound knot	: limited to 1 or 2 per plank, max 20mm	
	Pin / worm hole	: Not allowed.	
	Sapwood	: Maximum 10% width of raw material and 60% length of the plank. Equalising stained.	
	Sticker / water mark	: Not allowed.	
	Colors	: Color contrast is not allowed.	
	<i>Rustic</i>		
	Blue stain	: Not allowed.	
	Black / coke / mineral streak	: Unlimited.	
	Dead / split knot	: Unlimited. Maximum 30 mm.	
	Group knot	: Unlimited.	
	Sound knot	: Unlimited.	
	Pin / worm hole	: Not allowed.	
	Sapwood	: Unlimited. Not more than half the width of the plank	
	Sticker / water mark	: Not allowed.	
	Colors	: Color contrast is allowed.	

SPECIES		GRADING RULES	
Red Oak (RO) & White Oak (WO) 3 strips			
	<i>Select</i>		
	Blue stain	: Not allowed.	
	Black / coke / mineral streak	: Not allowed.	
	Dead / split knot	: Not allowed.	
	Group knot	: Not allowed.	
	Sound knot	: Unlimited.	
	Pin / worm hole	: Not allowed.	
	Sapwood	: Not allowed.	
	Sticker / water mark	: Not allowed.	
	Colors	: Color contrast is not allowed.	
	<i>Prima</i>		
	Blue stain	: Not allowed.	
	Black / coke / mineral streak	: Not allowed.	
	Dead / split knot	: Maximum 5 mm, 1 knot / piece. Max 3 pcs per plank	
	Group knot	: Maximum 1 group / piece. Max 3 pcs per plank	
	Sound knot	: Unlimited.	
	Pin / worm hole	: Not allowed.	
	Sapwood	: Not allowed.	
	Sticker / water mark	: Not allowed.	
	Colors	: Color contrast is not allowed.	
	<i>Classic</i>		
	Blue stain	: Not allowed.	
	Black / coke / mineral streak	: Maximum 2 mm x 60 mm, 1 black / coke / mineral streak / piece. Max 3 pcs per plank	
	Dead / split knot	: Maximum 20 mm, 1 knot / piece. Max 30% of pieces on the plank.	
	Group knot	: Maximum 1 group / piece.	
	Sound knot	: Unlimited.	
	Pin / worm hole	: Not allowed.	
	Sapwood	: 1/3 of piece. Max 40% of pieces on the plank.	
	Sticker / water mark	: Not allowed.	
	Colors	: Color contrast is not allowed.	
	<i>Rustic</i>		
	Blue stain	: Not allowed.	
	Black / coke / mineral streak	: Unlimited.	
	Dead / split knot	: Maximum 20 mm.	
	Group knot	: Unlimited.	
	Sound knot	: Unlimited.	
	Pin / worm hole	: Not allowed.	
	Sapwood	: Unlimited.	
	Sticker / water mark	: Not allowed.	
	Colors	: Color contrast is allowed.	